

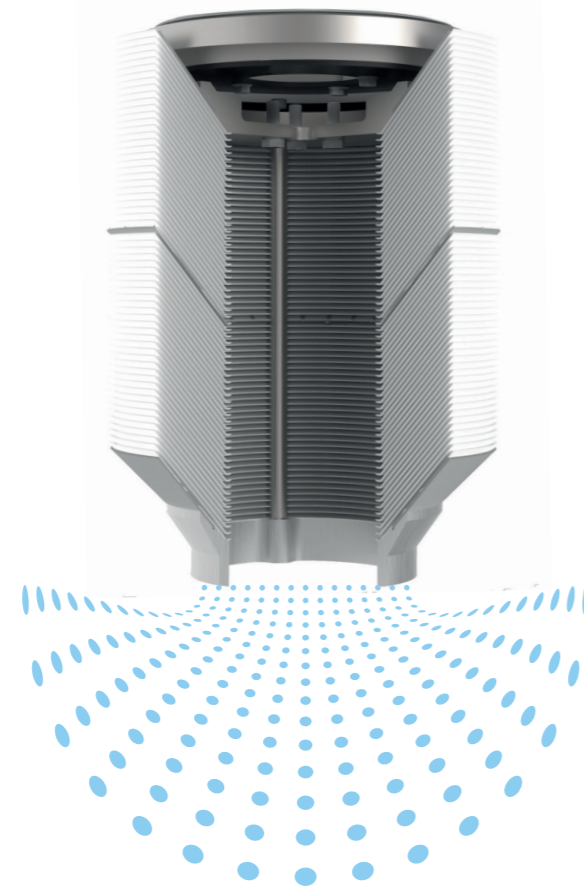
# THE BLUE LINE SERIES - OIL MIST ELIMINATORS WITH HIGH PURIFICATION, LOW MAINTENANCE AND OUTSTANDING OPERATION ECONOMY

## THE TECHNOLOGY

Liquid to gas separation technology was invented over 100 years ago. Based on that technology, 3nine has been developing oil mist eliminators since 2001. Since then, 3nine has been awarded with a large share of the global patents within centrifugal separation technologies.

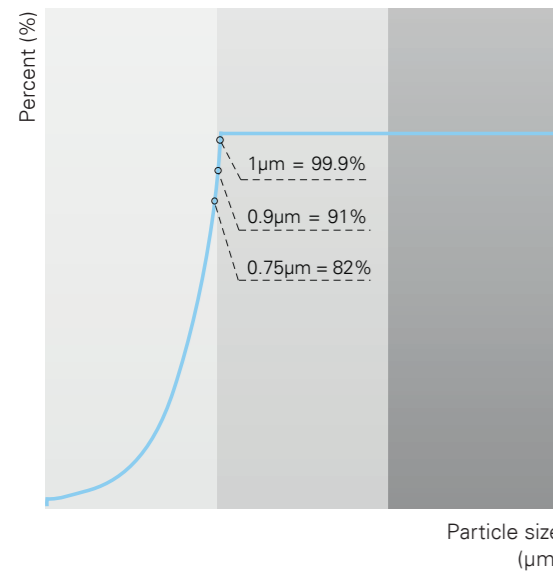
3nine offers the only technology that separates mist particles from processed air and returns them for reuse as a liquid without using a filter. Our unique centrifugal separation technology purifies the air by separating the oil mist particles down to  $1\mu\text{m}$  with a 99.9% efficiency.

The BLUE LINE units are our classic series of oil mist eliminators with thousands in use around the world. They produce 500-2500m<sup>3</sup>/h and can handle machine tool cabins up to 20m<sup>3</sup> with 1 unit.



## SEPARATION EFFICIENCY

The BLUE LINE series of units separate 99.9% of all fluid particles down to  $1\mu\text{m}$ , 91% down to  $0.9\mu\text{m}$  and 82% down to  $0.75\mu\text{m}$ . In order to capture the finer particles that are  $<1\mu\text{m}$ , 3nine uses a HEPA filter (H13) to ultimately clean the air to 99.95%. With most of the particles separated in the disc stack, only 1% of the particles are collected in the HEPA filter.

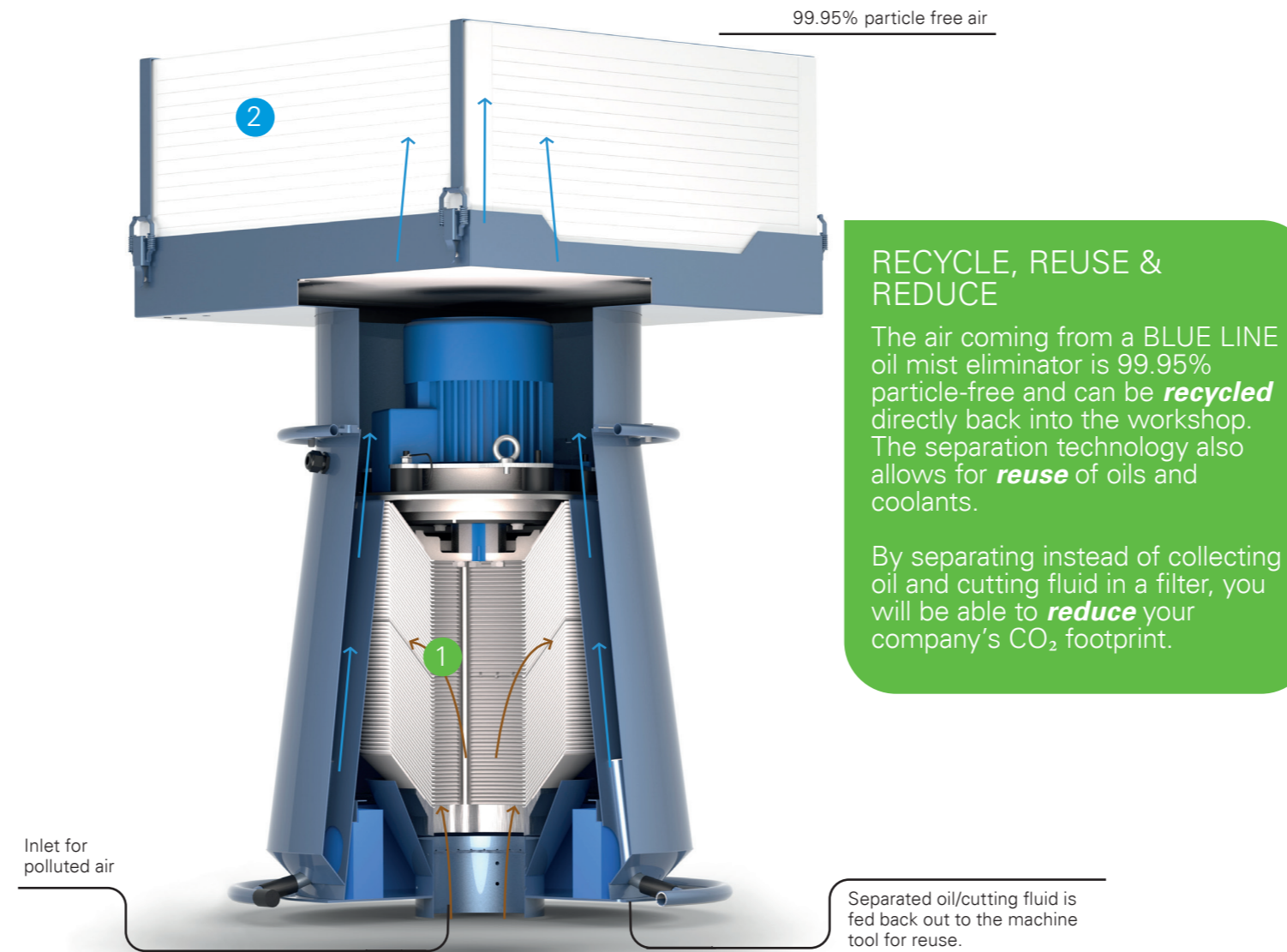


The diagram shows the performance as a function of the particle diameter.

3NINE'S LEADING COST SAVING TECHNOLOGY PROVIDES A HEALTHIER AND SAFER WORKING ENVIRONMENT, ALLOWING YOU TO FOCUS ON YOUR PRODUCTION.



## OPERATING PRINCIPLE



### 1 DISC STACK SEPARATION

Fluid particles will enter the disc stack to be separated to 99.9% down to  $1\mu\text{m}$ . On the discs, the small particles coalesce and form larger particles. The bigger the particle, the faster they move towards the edge of the spinning disc to be thrown off and onto the inner wall of the rotor chamber to be returned to the machine tool for reuse.

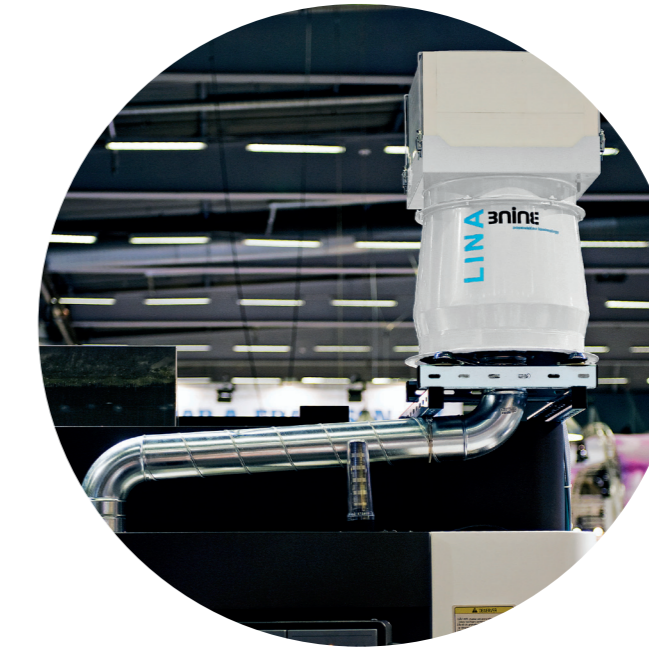
### 2 FINAL STAGE HEPA FILTER H13

The particles smaller than  $1\mu\text{m}$ , will be collected by the final stage HEPA filter. With most of the particles separated in the rotor, the HEPA filter has a life expectancy of 12-18 months\*. We use a high quality HEPA filter at grade H13 from Freudenberg, a filter with outstanding filtration performance that ensures a 99.95% particle free air - a performance equal to what is prescribed in hospitals.

### CLEAN IN PLACE (CIP) "YOUR MAINTENANCE PARTNER"

With our CIP (Clean in Place) particle buildup on the rotor is avoided. The CIP system uses clean cutting fluid from the machine tool to automatically and continuously clean the rotors.

\* 12-18 months filter life is based on 1 shift per day, 5 days a week and normal operating conditions.



*"With 3nine's oil mist separators we're sure to minimize our maintenance costs."*

Åke Falk, Production Manager,  
Sandvik Coromant AB, Sweden

## SECURE WORKING ENVIRONMENT

Oil mist exposure can cause severe health issues for the operator. If not handled properly, the oil mist will coat the surfaces in the shop, causing risk of injuries by slippery surfaces, an increased need of cleaning and damages on electrical devices. With an oil mist separator from 3nine, this will not be a problem. The air coming out of a BLUE LINE oil mist eliminator is so clean that it can be recycled right back into the workshop and guarantees an optimal working environment for the operator.



## ADVANTAGES

- Life Cycle Cost - Low
- 99.95% Particle free Air!
- Minimal Maintenance
- Minimal Filter Change
- Suitable for applications with high degree of solid particles
- Minimal Duct Work
- Recycling of cutting fluids
- No Oily Surfaces in the Workshop
- Compact and Direct Installation
- Low energy use



LINA™ 500

Suitable for cabin size	<5m <sup>3</sup>
Air flow	500m <sup>3</sup> /h
Operating conditions	<50°C
Power supply	3-phase 400V 50Hz 3-phase 200V 50/60Hz
Rated current	1,45A (400V) 3,8A (200V)
Weight	30 kg
Height	838 mm
Diameter	Ø 520 mm
Inlet pipe	Ø 125.5 mm
Sound level	< 65 db (A)



CLARA™ 1000

Suitable for cabin size	<10m <sup>3</sup>
Air flow	1 000m <sup>3</sup> /h
Operating conditions	<50°C
Power supply	3-phase 400V 50 Hz 3-phase 200V 50 Hz
Rated current	3,0A (400V) 6,1A (200V)
Weight	70 kg
Height	1 098 mm
Diameter	Ø 640 mm
Inlet pipe	Ø 161 mm
Sound level	<65 db (A)



EMMA™ 2500

Suitable for cabin size	<20m <sup>3</sup>
Air flow	2 500m <sup>3</sup> /h
Operating conditions	<50°C
Power supply	3-phase 400V 50 Hz
Rated current	10.1 A
Weight	105 kg
Height	1 142 mm
Diameter	Ø 670 mm
Inlet pipe	Ø 316 mm
Sound level	<70 db (A)



ALMA™ 500

Suitable for cabin size	<5m <sup>3</sup>
Air flow	500m <sup>3</sup> /h
Operating conditions	<50°C
Power supply (US)	3 phase, 400V, 50 Hz
Rated current	3.14A
Weight	54 kg
Height	920 mm
Width	Ø 520 mm
Inlet pipe	Ø 125 mm Jacobs DN 150
Sound level with silencer	<69 db (A)

PETRA™ 1000

Suitable for cabin size	<10m <sup>3</sup>
Air flow	1 000m <sup>3</sup> /h
Operating conditions	<50°C
Power supply	3-phase, 400V, 50 Hz
Rated current	3.0A
Weight	74 kg
Height	1 148 mm
Width	Ø 520 mm
Inlet pipe	Ø 160 mm Jacobs DN 175
Sound level with silencer	<69 db (A)



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3nine is a Swedish company that develops solutions for the purification of processed air for the Metal Working Industry. Our revolutionary technology is based on centrifugal separation, using a disc stack which produces an extremely high degree of purification in a very compact format and requires a minimum of maintenance.



OIL MIST ELIMINATORS

